

Positioning Crankshaft Before Installing Timing Belt-NOTE: • Install the timing belt with the No. 1 piston at TDC (Top Dead Center) on the compression stroke. If pulley bolt broke loose while turnig the crank, retorque it to 16.5 N·m (16.5 kg-m, 119 lb-ft.). "UP" MARK $1.4\,\ell$, $1.5\,\ell$: POINTER ON **BELT COVER** TDC MARK (Painted White) TDC mark aligned with the cylinder head upper 1.6 %: TDC mark aligned with the pointer on cylinder head back cover. DIRECTION OF • To set the crankshaft to TDC, install the timing belt **ROTATION** guide plates, timing belt drive pulley, timing belt With engine installed, turn lower cover, crankshaft pulley, and crankshaft pulley crank with socket wrench bolt. and extension as shown.